<table>
<thead>
<tr>
<th>Question</th>
<th>Response</th>
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<tbody>
<tr>
<td>1. Name of policy/funding activity/event being assessed</td>
<td>Manufacturing Research Hubs for a Sustainable Future (funding opportunity)</td>
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</table>
| 2. Summary of aims and objectives of the policy/funding activity/event | EPSRC aims to fund 2 Manufacturing Research Hubs for a Sustainable Future at up to £12 million each, delivered over seven years. The Hubs will deliver a programme of innovative research in the engineering and physical sciences, related to the challenges in commercialising early-stage research and manufacturing. The Hubs will feature high quality, multidisciplinary research, strong engagement with relevant manufacturing industries, and will take a leadership role in their national network, in particular, demonstrating a cross-cutting and embedded approach to environmental sustainability, and promoting active equality, diversity and inclusion action planning and delivery. Manufacturing Research Hubs for a Sustainable Future will complement and refresh EPSRC’s existing portfolio of Future Manufacturing Research Hubs and contribute to delivering EPSRC’s strategic priorities, including:  
- Engineering net zero  
- AI, digitalisation and data  
- Transforming health and healthcare |
| 3. What involvement and consultation has been done in relation to this policy? (e.g. with relevant groups and stakeholders) |  
- Manufacturing the Future Team  
- Manufacturing the Future Strategic Advisory Team  
- EPSRC Strategic Leadership Board  
This is the fourth call for Manufacturing Hubs (previously calls were for Future Manufacturing Hubs, Centres for Innovative Manufacturing, and Innovative Manufacturing Research Centres). Consultation with the Manufacturing the Future Theme’s Strategic Advisory Team (SAT) has taken place concerning the focus on embedding environmental sustainability. |
| 4. Who is affected by the policy/funding activity/event? |  
- Research office/institutions and staff  
- Research councils and staff |
| External reviewers (outline panel, postal peer reviewers, prioritisation panel) |
| Early and mid-career academic researchers are most likely to involved as Co-Is. PDRAs will be employed by the Hubs. |
| There will be significant interaction with industry and the wider innovation landscape. |
| Support staff will also be employed on the grant. |
| Students may be aligned to the Hub, although not directly funded through the Hub grant. |

5. **What are the arrangements for monitoring and reviewing the actual impact of the policy/funding activity/event?**

Research outcomes are collected through Researchfish and additional data through an annual data return. EPSRC Portfolio Managers are members of the Hub advisory boards. An annual report is produced by each Hub. A mid-term review will be conducted by EPSRC, employing an independent peer review panel to determine whether the Hub should continue to be funded for the full 7 years.

As a funder of research, EPSRC remains committed to attracting the best potential researchers from a diverse population into research careers. For policy changes, funding activities and events EPSRC will aim to:

- Select venues that are accessible and where possible accommodate any specific requirement in our planning and organisation of an initiative to support wider participation. This includes for applicants, reviewers, panel members and staff. Included in the interview invitation letter is a request for any access issues to be notified.
- All participants in the process are asked to inform staff if they have any additional needs to enable attendance or participation.
- Offer support for people with caring responsibilities, further details are available [here](#).
- Clearly communicate the timeline and key milestones for funding activities, advertise these widely to reach the largest possible audience.
- Support and encourage panel members to follow best practice in taking positive steps to safeguard funding decisions. Staff will work closely with the Panel Chair(s) to agree approaches that are designed to minimize opportunities for bias and improve transparency of the decision making process. This includes managing environmental conditions, such as providing appropriate breaks.
- Support flexible working of stakeholders.
- Ensure diversity of peer review assessment and interview panels. Staff will adhere to a mixed panel policy and endeavor to achieve the minimum 30% for the underrepresented gender on the panel.
- Abide by the principles of peer review.
- Provide EPSRC staff with tailored unconscious bias training for Peer Review processes and clear guidance for assessors.
- Handle personal sensitive information in compliance with General Data Protection Regulation 2018.
<table>
<thead>
<tr>
<th>Protected Characteristic Group</th>
<th>Is there a potential for positive or negative impact?</th>
<th>Please explain and give examples of any evidence/data used</th>
<th>Action to address negative impact (e.g. adjustment to the policy)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Disability</td>
<td>Potentially negative</td>
<td>All information provided is in written format. There will be a webinar for applicants but it is not mandatory to attend and all information from the webinar will be available in the call guidance. Travel may be a barrier for any in-person panels</td>
<td>Any reasonable adjustments for specific requirements will be made. Documents will be produced in line with EPSRC formatting guidelines. Panels are likely to be virtual. Where not fully virtual, the option to attend virtually will be available. Accessibility will be considered when choosing a physical venue.</td>
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<tr>
<td>Gender reassignment</td>
<td>Potentially negative</td>
<td>Potential for unconscious bias</td>
<td>Standard EPSRC policies will be followed, including providing training materials for panellists on unconscious bias and empowering all panellists to challenge potential bias.</td>
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<tr>
<td>Marriage or civil partnership</td>
<td>None identified</td>
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<td>Standard EPSRC policies will be followed.</td>
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<td>Pregnancy and maternity</td>
<td>Potentially negative</td>
<td>Participation in activity could be restricted by lack of availability due to parental leave/caring responsibilities/pregnancy</td>
<td>Accommodations will be made for individuals if required at all stages of the process. Timetable of key dates will be made available to applicants and panellists in advance as early possible.</td>
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<tr>
<td>Category</td>
<td>Potential for unconscious bias</td>
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<tr>
<td>Potential for unconscious bias</td>
<td>EPSRC policies for offering support to those support with caring responsibilities will be followed and panel members and applicants will be made aware of these. Panellists will be informed if a panel meeting is to be held virtually as far in advance as possible. If this happens we reserve the right to change the timetable of the meeting to take into account individual circumstances and allow additional time for breaks and technical issues. Standard EPSRC policies will be followed, including providing training materials for panellists on unconscious bias and empowering all panellists to challenge potential bias.</td>
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<tr>
<td>Race</td>
<td>Potentially negative</td>
<td>Standard EPSRC policies will be followed, including providing training materials for panellists on unconscious bias and empowering all panellists to challenge potential bias.</td>
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<td>Religion or belief</td>
<td>Potentially negative</td>
<td>Dates for interviews will be checked and chosen to avoid clashes with major religious events where possible. Breaks can be scheduled to coincide with any prayer times. Panels are likely to be virtual. If held in person, dietary requirements will be</td>
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The funding opportunity will be published over Easter, which is a major religious holiday.

A pre-announcement was published in advance of the full funding opportunity to give additional time before the holiday.

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<th><strong>Sexual orientation</strong></th>
<th>None identified</th>
<th>Standard EPSRC policies will be followed</th>
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<td><strong>Sex (gender)</strong></td>
<td>Potentially negative</td>
<td>Possibility for unconscious bias</td>
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<td><strong>Age</strong></td>
<td>Potentially negative</td>
<td>Potential for unconscious bias</td>
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<td><strong>Additional aspects (not covered by a protected characteristic)</strong></td>
<td>Caring responsibilities – potentially negative</td>
<td>Panellists and applicants may have reduced availability due to COVID-19 pandemic if they have to care for a vulnerable person or Dates for panels will be outside of school holidays wherever possible</td>
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<td>Zoom panel meetings – potentially negative</td>
<td>schools close as part of Government Guidelines.</td>
<td>Panellists will be informed in advance if a panel meeting is to be held virtually.</td>
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<td>The funding opportunity will be published during the Easter holidays, which could disproportionately affect parents.</td>
<td>Timetable of key dates will be made available to applicants and panellists as far in advance as possible.</td>
<td>A pre-announcement was published in advance of the full funding opportunity</td>
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<td>Due to the COVID-19 pandemic it may be necessary to hold panel meetings virtually (potentially switching from in person to virtual at short notice if government guidance changes).</td>
<td>Guidance will be provided to panellists – best practice and tools that can be used such as the hand raising and mute functions.</td>
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Evaluation:

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<tr>
<th>Question</th>
<th>Explanation / justification</th>
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<tbody>
<tr>
<td>Is it possible the proposed change in policy, funding activity or event could discriminate or unfairly disadvantage people?</td>
<td>There is a potential that some individuals may be disadvantaged; however, mitigating steps will be taken to minimise any impact.</td>
</tr>
</tbody>
</table>

Final Decision:

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<tr>
<th>Final Decision:</th>
<th>Tick the relevant box</th>
<th>Include any explanation / justification required</th>
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<tbody>
<tr>
<td>1. No barriers identified, therefore activity will proceed.</td>
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<tr>
<td>2. You can decide to stop the policy or practice at some point because the data shows bias towards one or more groups</td>
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<tr>
<td>3. You can adapt or change the policy in a way which you think will eliminate the bias</td>
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<tr>
<td>4. Barriers and impact identified, however having considered all available options carefully, there appear to be no other proportionate ways to achieve the aim of the policy or practice (e.g. in extreme cases or where positive action is taken). Therefore you are going to proceed with caution with this policy or practice knowing that it may favour some people less than others, providing justification for this decision.</td>
<td>✓</td>
<td>This activity needs to proceed at this time. Everything has been done to be as fair and flexible as possible to all applicants. We will promote and inform as early as possible, and take circumstances into due account when necessary.</td>
</tr>
</tbody>
</table>

Will this EIA be published* Yes/Not required
(*EIA’s should be published alongside relevant funding activities e.g. calls and events: Yes

Date completed: 29.03.2022

Review date (if applicable): 02.08.2022

Change log

<table>
<thead>
<tr>
<th>Name</th>
<th>Date</th>
<th>Version</th>
<th>Change</th>
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<tbody>
<tr>
<td>Elizabeth Saunders</td>
<td>24/11/2021</td>
<td>1.0</td>
<td>First draft</td>
</tr>
<tr>
<td>Name</td>
<td>Date</td>
<td>Version</td>
<td>Change</td>
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<tr>
<td>Laura Totterdell</td>
<td>29/03/2022</td>
<td>1.1</td>
<td>Reviewed and amended draft document to take into account changes made to the funding opportunity before publication.</td>
</tr>
<tr>
<td>Laura Totterdell</td>
<td>02/08/2022</td>
<td>1.2</td>
<td>Reviewed prior to publication of the second stage funding opportunity (full proposals). Spelling error corrected. No additional changes required.</td>
</tr>
</tbody>
</table>